

# **INSTALLATION INSTRUCTIONS**

MAIN STAND P/N 08M70-MGH-641 P/N 08M70-MGH-642

Accessorv

VFR1200X/XD

Application

Publication No.

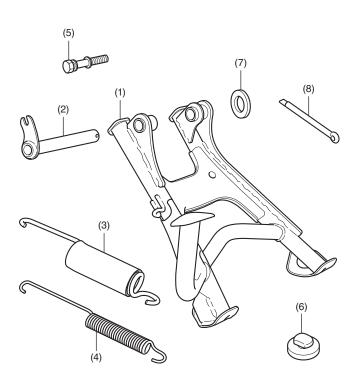
MII 15640

Revision Date

July 2016

Honda Dealer: Please give a copy of these instructions to your customer.

### **PARTS LIST**



No.	Description	Qty
(1)	Main stand	1
(2)	Shaft	1
(3)	Spring (with rubber)	1
(4)	Spring	1
(5)	Spring hook	1
(6)	Rubber	1
(7)	Washer	2
(8)	Split pin	1

### **TOOLS AND SUPPLIES REQUIRED**

Socket (14 mm)

Ratchet

Spring tool

Long nose pliers

Grease

Synthetic detergent solution

(Water: Synthetic detergent / 100:1)

Shop towel
Torque wrench

#### **TORQUE CHART**

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

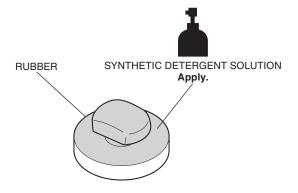
Item	N∙m	kgf⋅m	lbf∙ft
Spring hook	21.5	2.2	16

## INSTALLATION A CAUTION

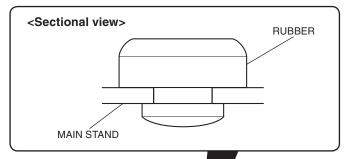
 To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

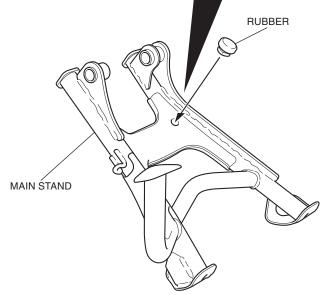
#### NOTE:

- Be extremely careful when installing the springs as the combined tension of the springs is very strong.
- Keep the motorcycle on its side stand when installing the main stand.
- The spring installation shall be performed by two persons. While one person holds the motorcycle, another person installs the spring.
- 1. Apply synthetic detergent solution to the position shown.

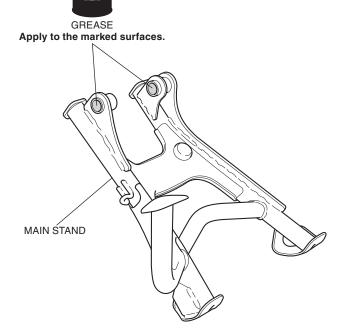


2. Install the rubber in the position shown.



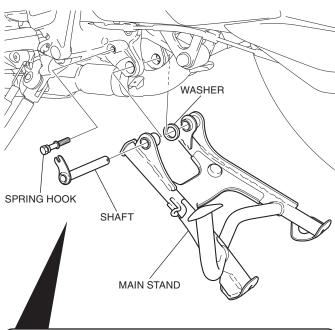


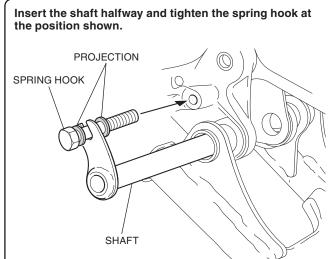
3. Apply grease to the position shown.



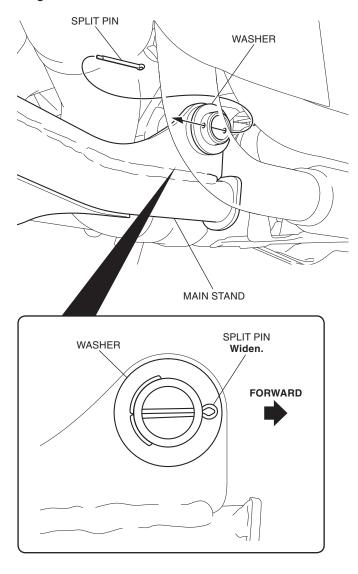
4. Install the main stand as shown.

### <Left side>

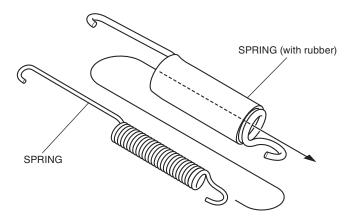




### Install the washer and split pin as shown. Right side>



6. Slide the spring with tube into the spring (with rubber).



- 7. Install the assembled spring as shown.
  - First install the spring on the hook, then install the spring on the main stand.
  - The spring installation shall be performed by two persons. While one person holds the motorcycle, another person installs the spring.

