

# INSTALLATION INSTRUCTIONS

Accessory

FRONT BUMPER P/N 08P72-HR3-620 Application

After '13 TRX420 (All expept TRX420FA/FPA)

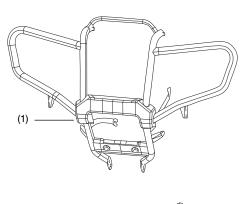
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### **PARTS LIST**





No.	Description	Qty
(1)	Front bumper	1
(2)	6 mm U-nut	2

# **TOOLS AND SUPPLIES REQUIRED**

Ratchet

Torque wrench

10 mm socket

12 mm socket

12 mm wrench

# **TORQUE CHART**

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

### **USE AND CARE INFORMATION**

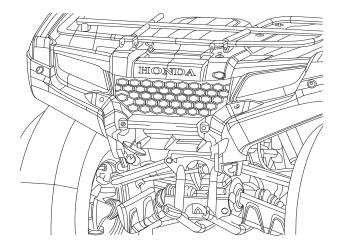
- Check the accessory mounts frequently and retighten if necessary
- Replace this accessory with a new one if it is damaged.

### **INSTALLATION**

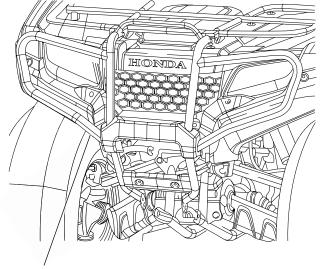
- 1. Refer to the Service Manual for the vehicle and remove the following:
  - Engine guard
  - Front carry pipe and reflectors\*

Note that some of the removed hardware will be reused.

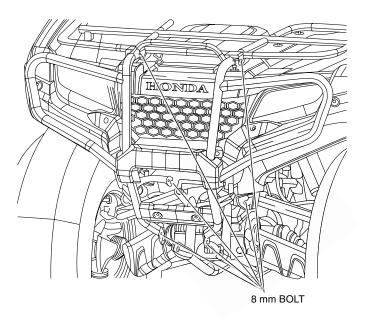
\* If equipped. Discard the U-nut.



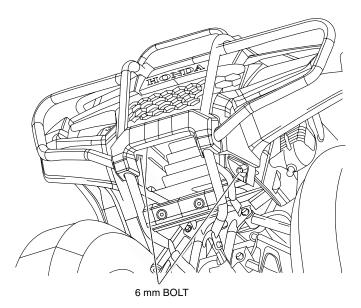
2. Place the accessory front bumper in the position shown.



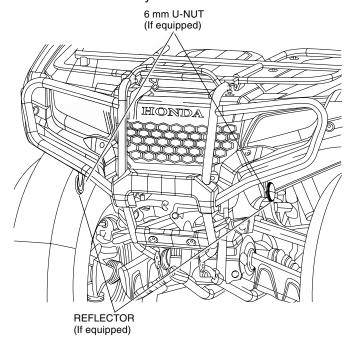
3. Reinstall and tighten the six 8 mm bolts and nuts to the torque specified in the Service Manual.



4. Reinstall and tighten the two 6 mm bolts to the torque specified in the Service Manual.



5. Reinstall the reflectors (if equipped) onto the accessory bumper with the supplied U-nuts. Tighten the U-nuts securely.



6. Refer to the Service Manual for the vehicle, reinstall engine guard.