

HONDA

INSTALLATION INSTRUCTIONS

Accessory

SADDLEBAG STAY
P/N 08L75-MJR-670

Application

GL1800C

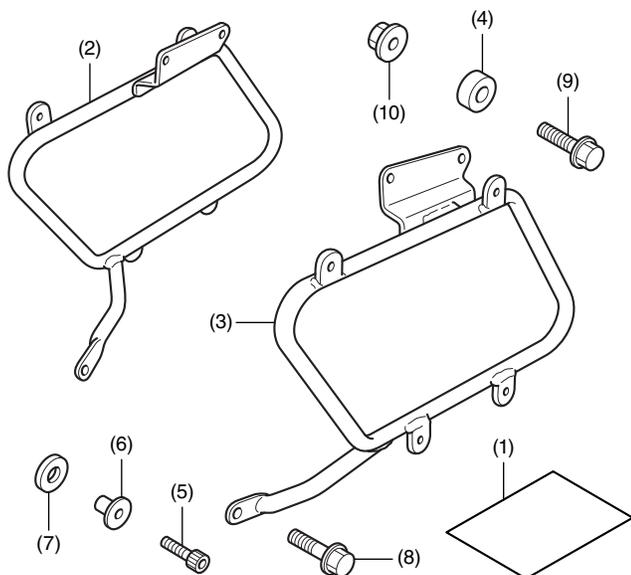
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PARTS LIST

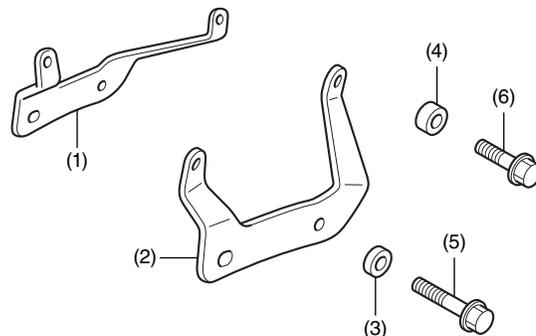


No.	Description	Qty
(1)	Installation Instruction URL	1
(2)	Right saddlebag stay	1
(3)	Left saddlebag stay	1
(4)	Collar	4
(5)	6 mm socket bolt	8
(6)	Flange collar	8
(7)	Rubber washer	16
(8)	8 mm flange bolt (short)	2
(9)	8 mm flange bolt (long)	4
(10)	8 mm flange nut	6

SADDLEBAG MOUNTING BRACKET

Sold separately

<Two-seater>

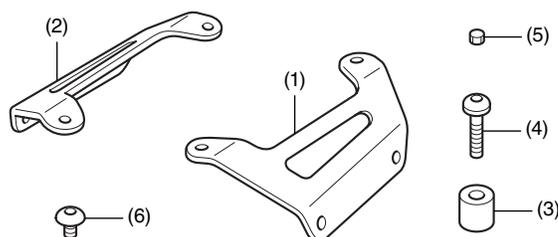


No.	Description	Qty
(1)	Right saddlebag bracket	1
(2)	Left saddlebag bracket	1
(3)	Collar (thin) (For installing Rear carrier or Backrest at the same time)	2
(4)	Collar (thick) (For installing Rear carrier or Backrest at the same time)	2
(5)	8 mm flange bolt (long)	2
(6)	8 mm flange bolt (short)	2

SADDLEBAG MOUNTING BRACKET (SINGLE SEAT)

Sold separately

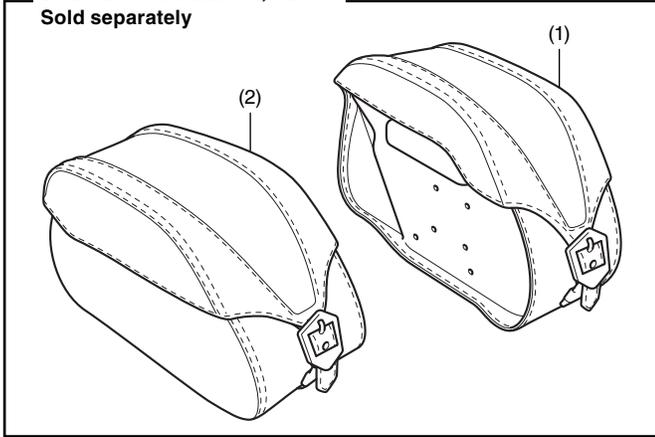
<Single-seater>



No.	Description	Qty
(1)	Right saddlebag single seat bracket	1
(2)	Left saddlebag single seat bracket	1
(3)	Collar	4
(4)	8 mm socket bolt	4
(5)	Hex plug	4
(6)	6 mm screw	2

24 LITER SADDLEBAG, PLAIN

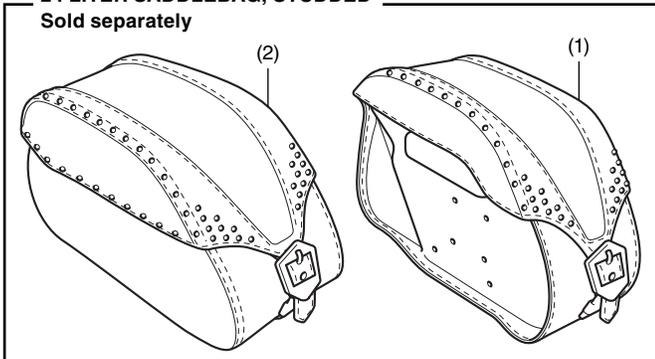
Sold separately



No.	Description	Qty
(1)	Right leather saddlebag	1
(2)	Left leather saddlebag	1

24 LITER SADDLEBAG, STUDED

Sold separately



No.	Description	Qty
(1)	Right leather saddlebag	1
(2)	Left leather saddlebag	1

TOOLS REQUIRED

Socket (12 mm)

Ratchet

Box-end wrench (12 mm)

Open-end wrench (12 mm)

Hex wrench (5 and 6 mm)

Torque wrench

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N·m	kgf·m	lbf·ft
6 mm screw	9	0.9	6.6
6 mm socket bolt	10	1.0	7
8 mm socket bolt	22	2.2	16
8 mm flange bolt and nut	27	2.8	20

MAXIMUM LOADING CAPACITY

- The weight of the cargo must not exceed the following maximum loading capacity:

Maximum Loading Capacity	
Right leather saddlebag	10 lb (4.5 kg)
Left leather saddlebag	10 lb (4.5 kg)

INSTALLATION <Two-seater>

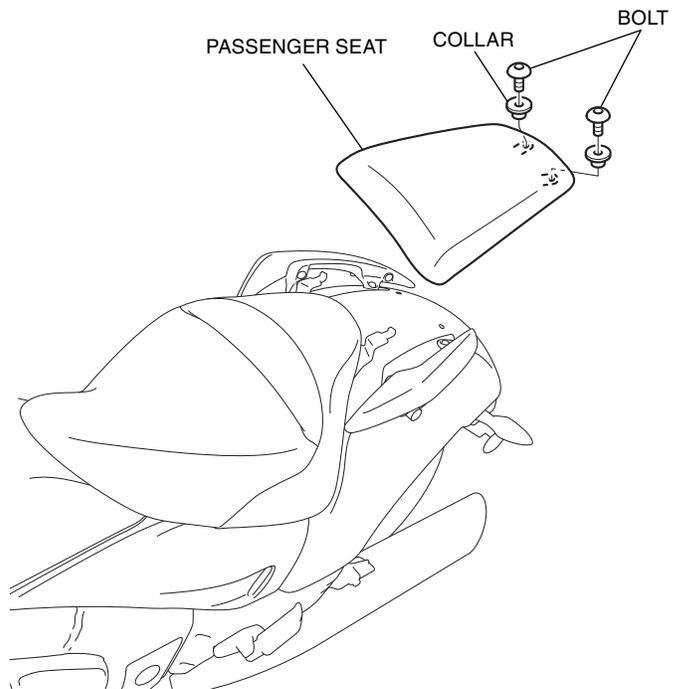
▲ CAUTION

- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

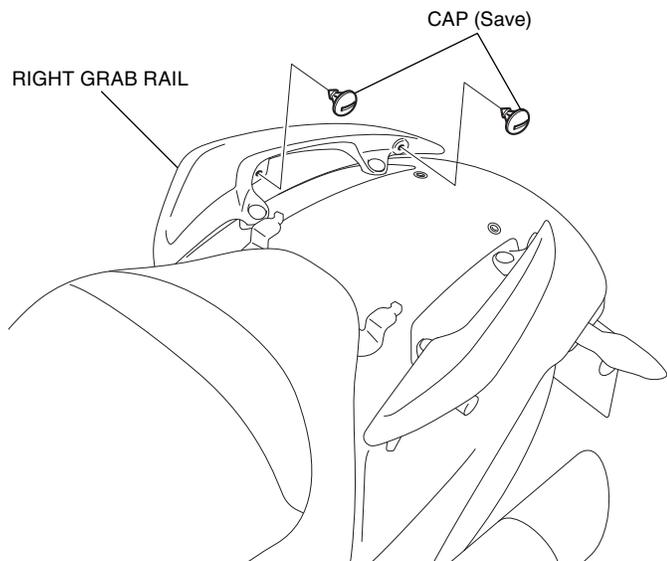
NOTE:

- The Saddlebag mounting bracket is required for installation of this accessory.

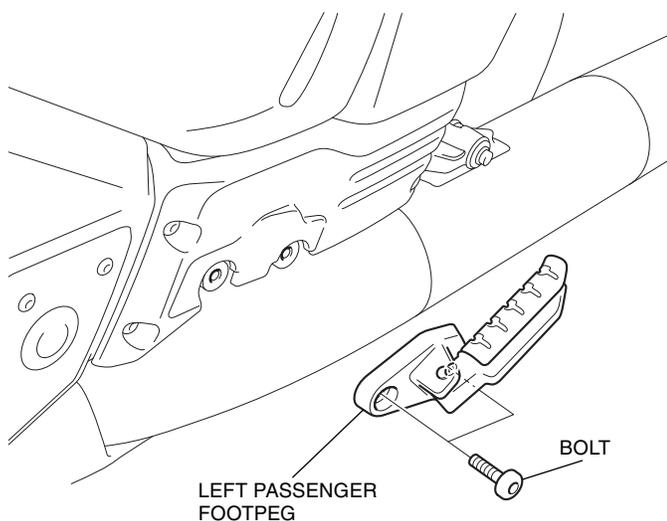
- Remove the passenger seat as shown.



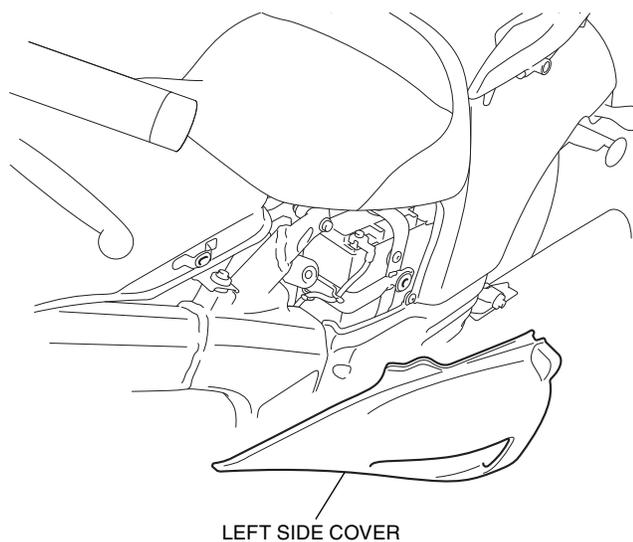
2. Remove the caps from the right grab rail as shown.
 - Repeat on the left side.



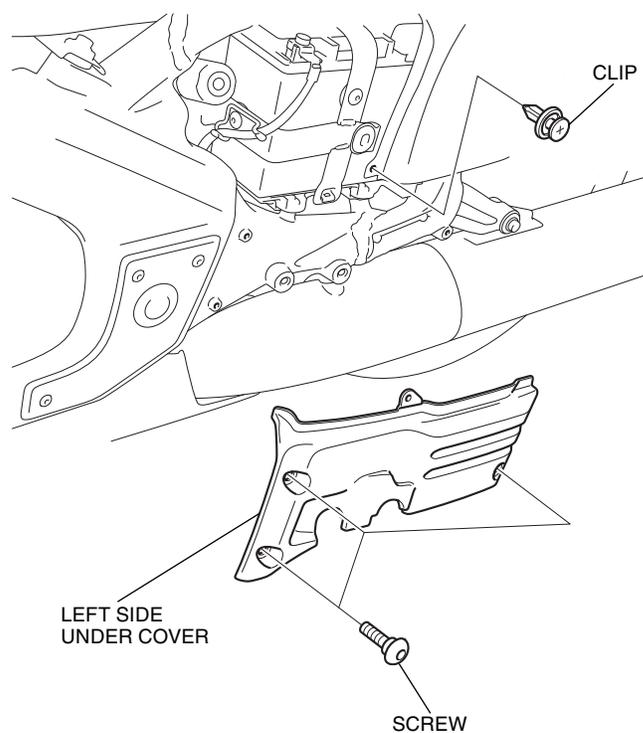
3. Remove the left passenger footpeg as shown.
 - <Left side>



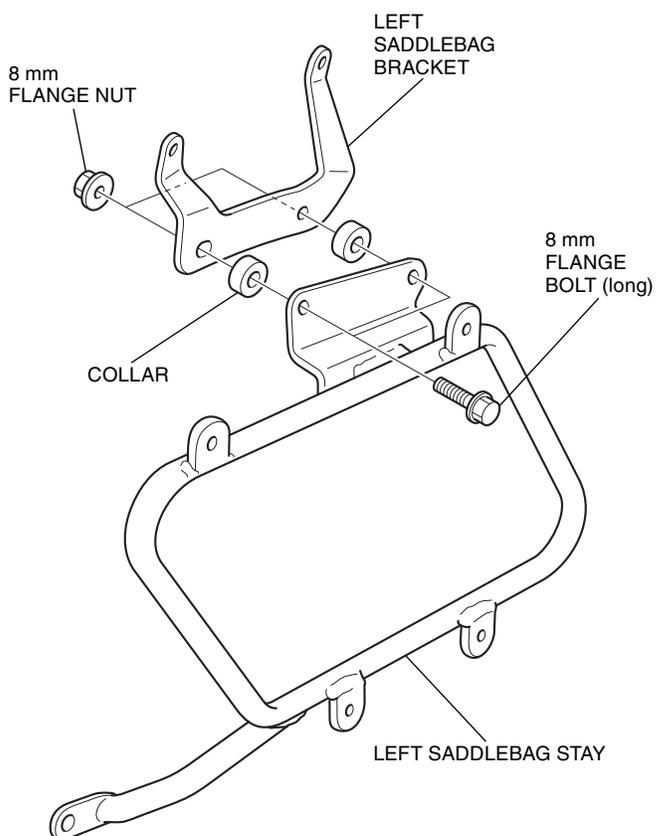
4. Remove the left side cover as shown.
 - <Left side>



5. Remove the left side under cover as shown.
 - <Left side>

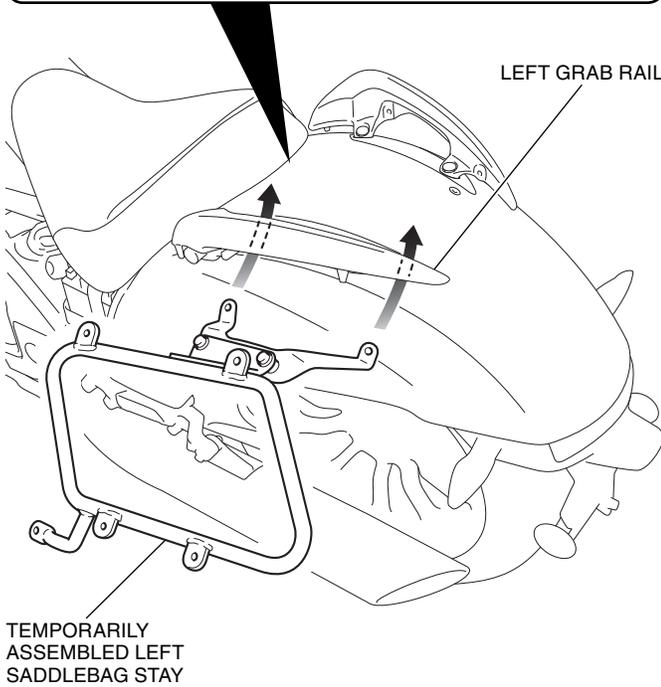
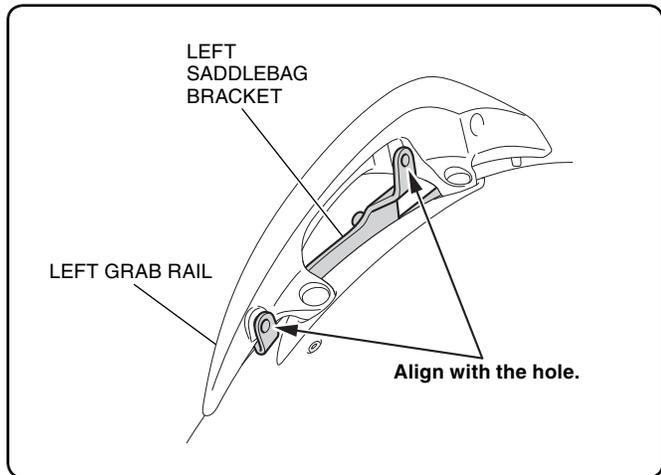


6. Repeat Steps 3 through 5 on the right side.
7. Temporarily assemble the left saddlebag stay to the left saddlebag bracket as shown.

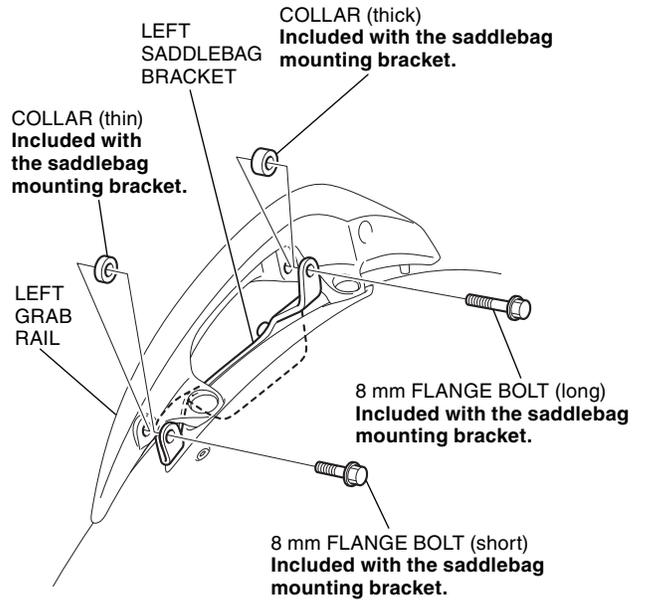


8. Align each hole in the left saddlebag bracket with each hole in the left grab rail as shown.

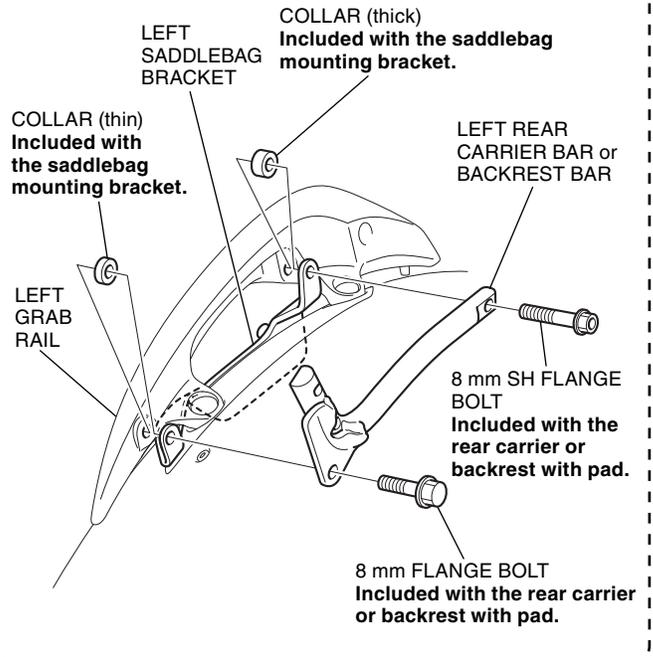
<Left side>



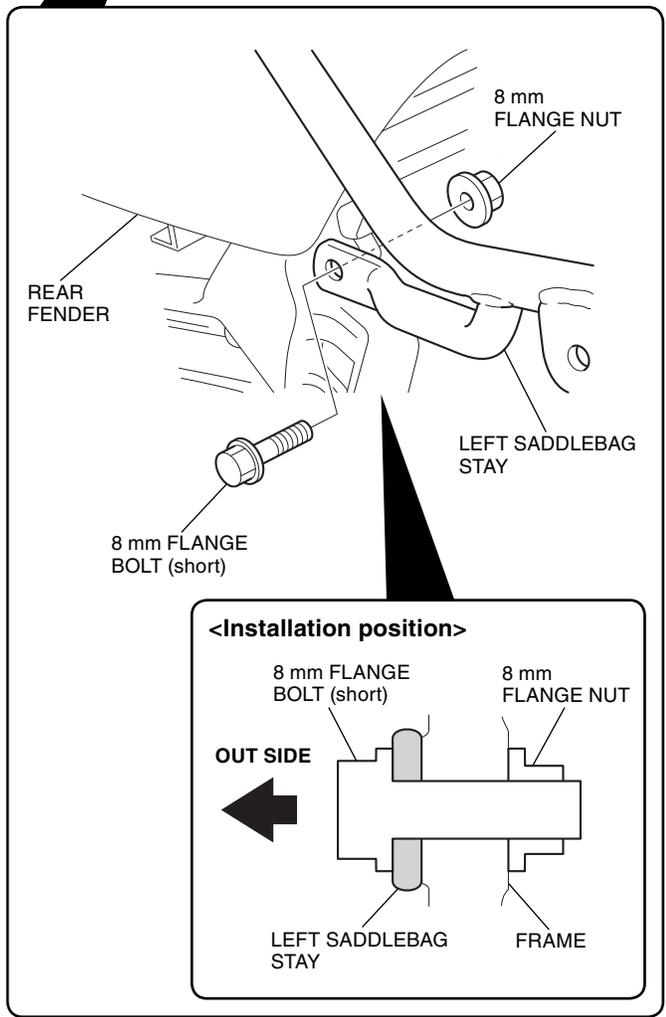
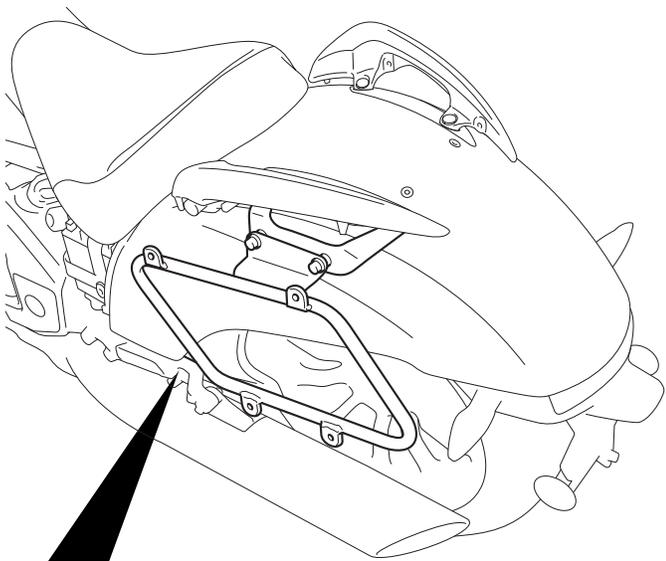
9. Loosely install the temporarily assembled left saddlebag stay as shown.



When installing the Rear carrier or Backrest with pad



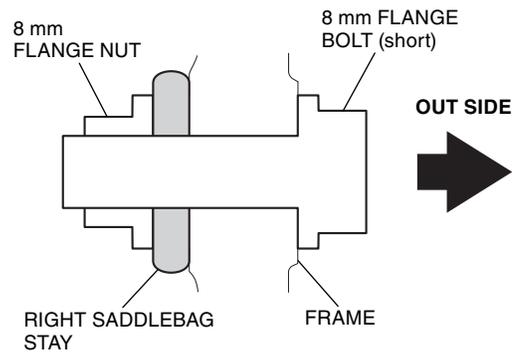
10. Loosely install the left saddlebag stay as shown.



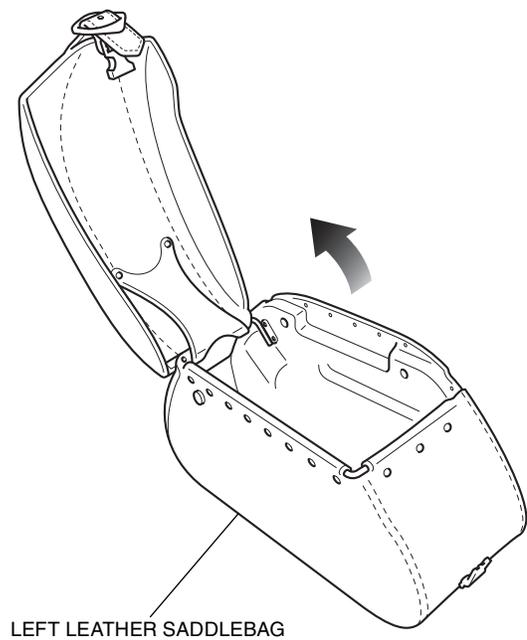
11. Tighten all hardware to the specifications in the Torque Chart after adjusting the overall fit.

12. Repeat Steps 7 through 11 on the right side.

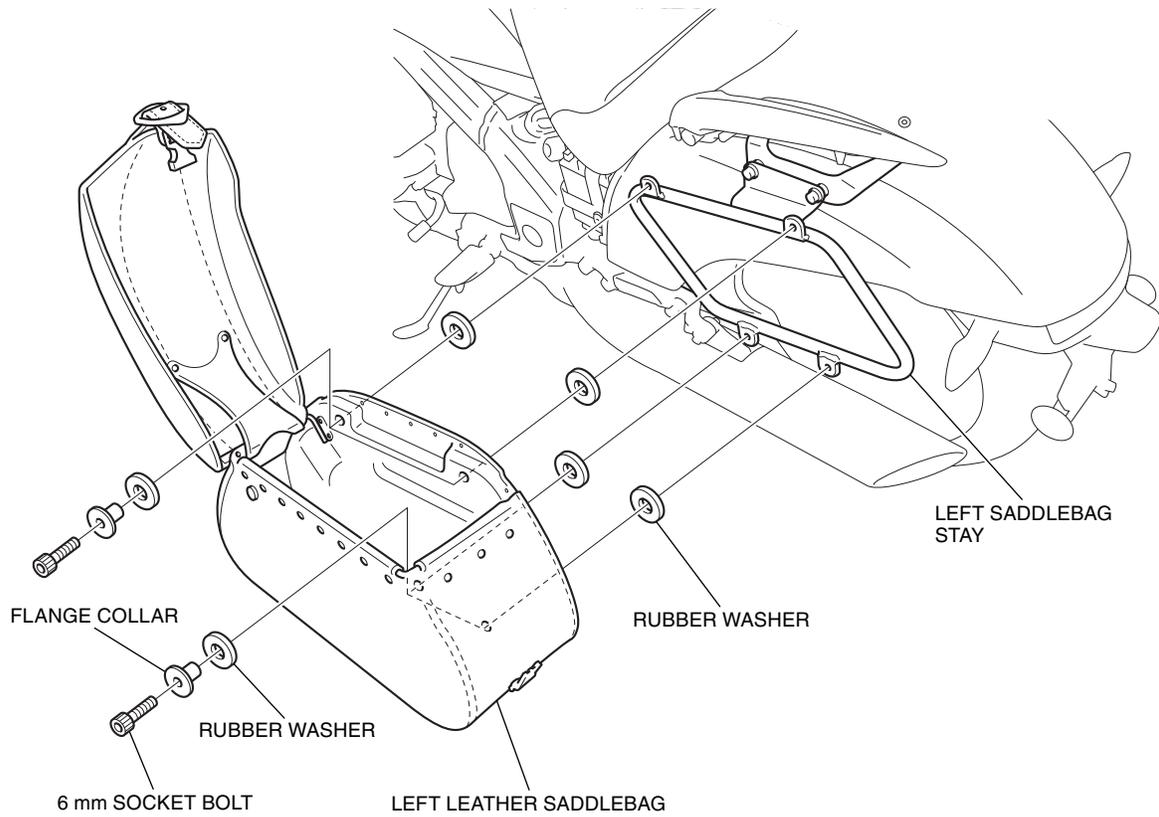
<Installation position>



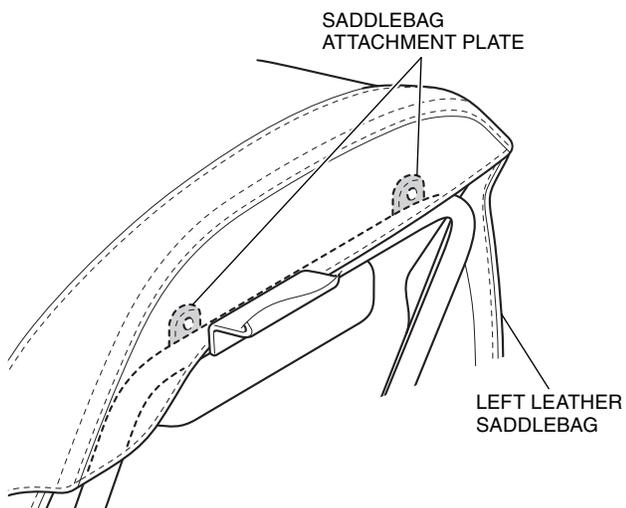
13. Open the left leather saddlebag as shown.



14. Install the left leather saddlebag as shown.



15. When closing the saddlebag, make sure to cover the saddlebag attachment plate.



16. Repeat Steps 13 through 15 on the right side.

17. Install the removed parts in the reverse order of removal.

INSTALLATION <Single-seater>

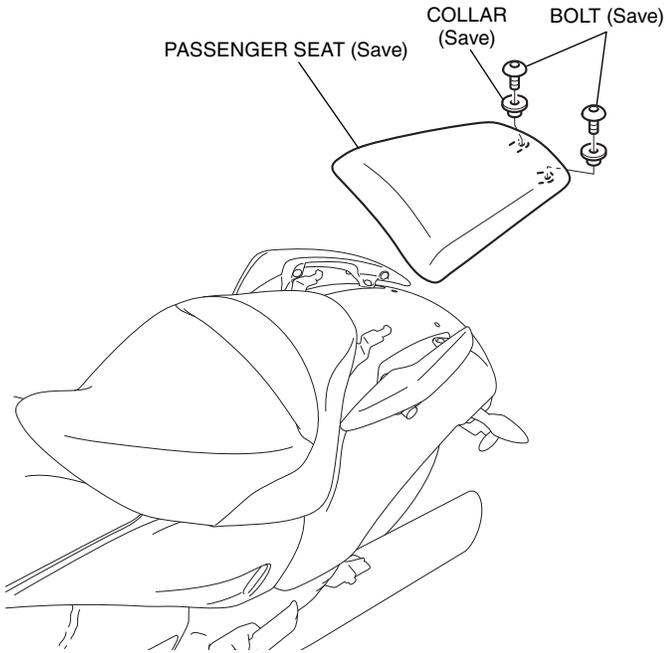
▲CAUTION

- To prevent burns, allow the engine, exhaust system, radiator, etc., to cool before installing the accessory.

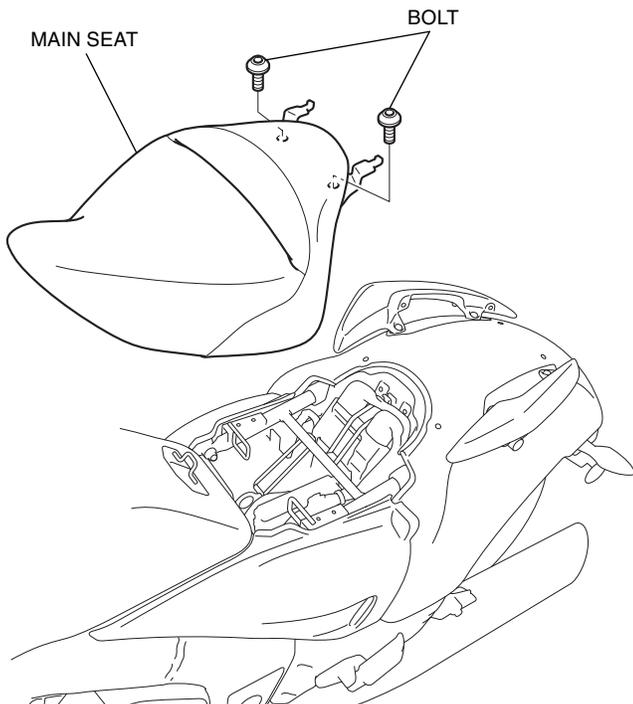
NOTE:

- The Saddlebag mounting bracket (single seat) is required for installation of this accessory.
- For a motorcycle equipped with the Rear Fender Lid, remove the attachment before installing this accessory.
- Steps 9 through 16 are applicable only to a motorcycle equipped with the Rear Fender Lid.

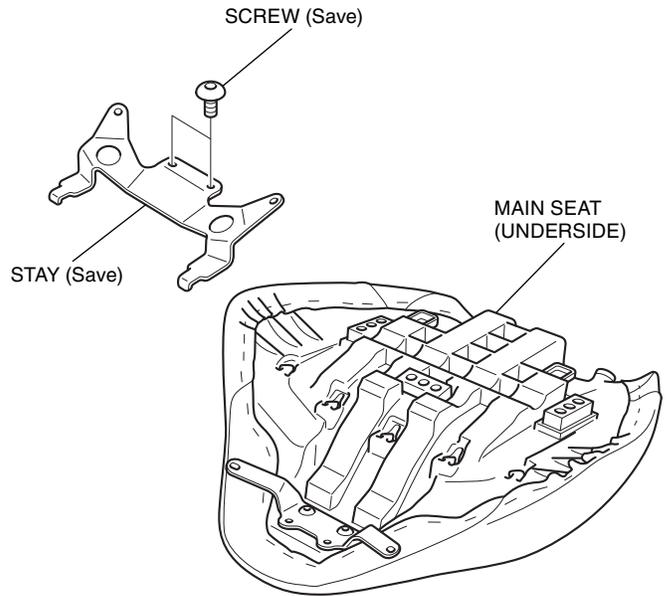
1. Remove the passenger seat as shown.



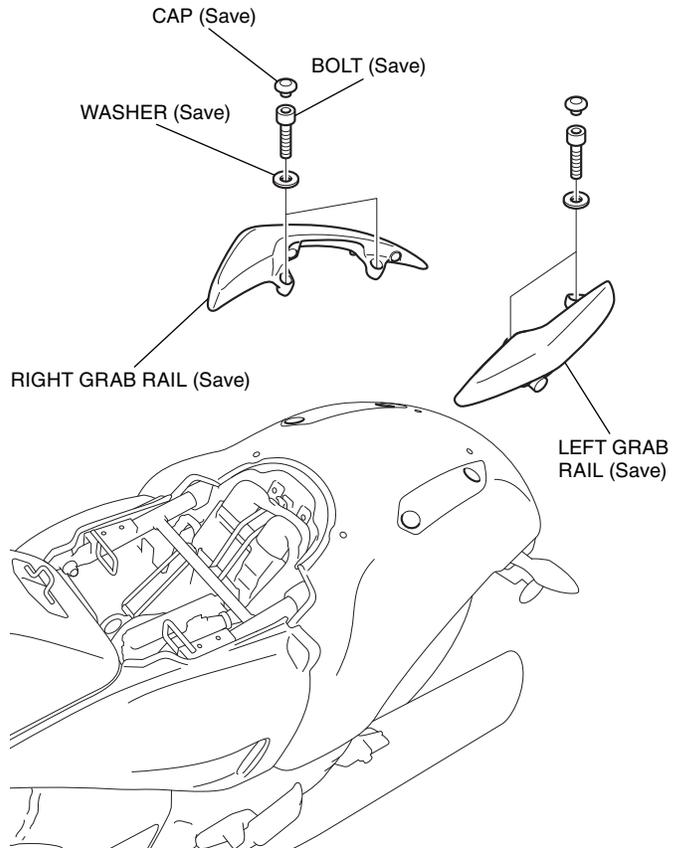
2. Remove the main seat as shown.



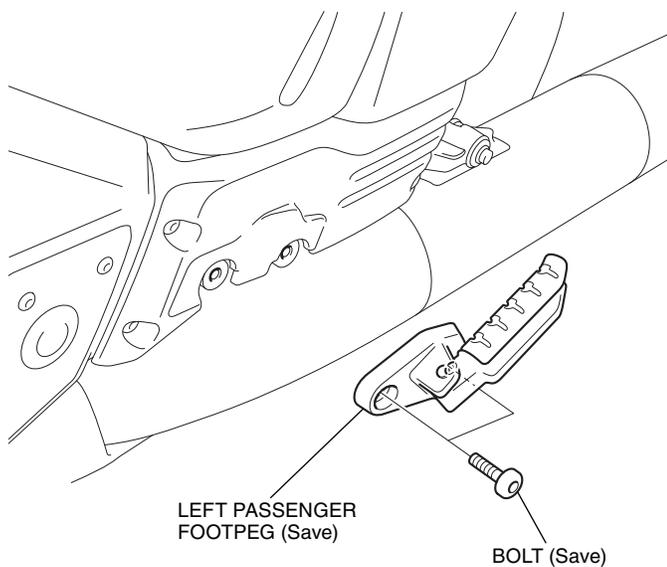
3. Remove the stay from the main seat as shown.



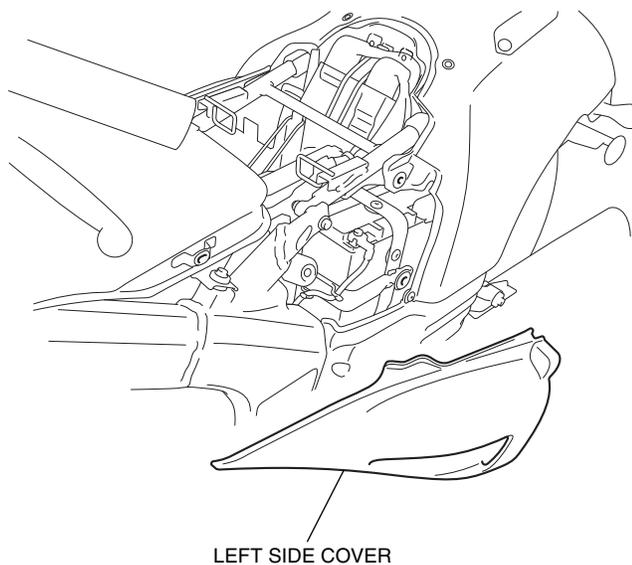
4. Remove the right and left grab rails as shown.



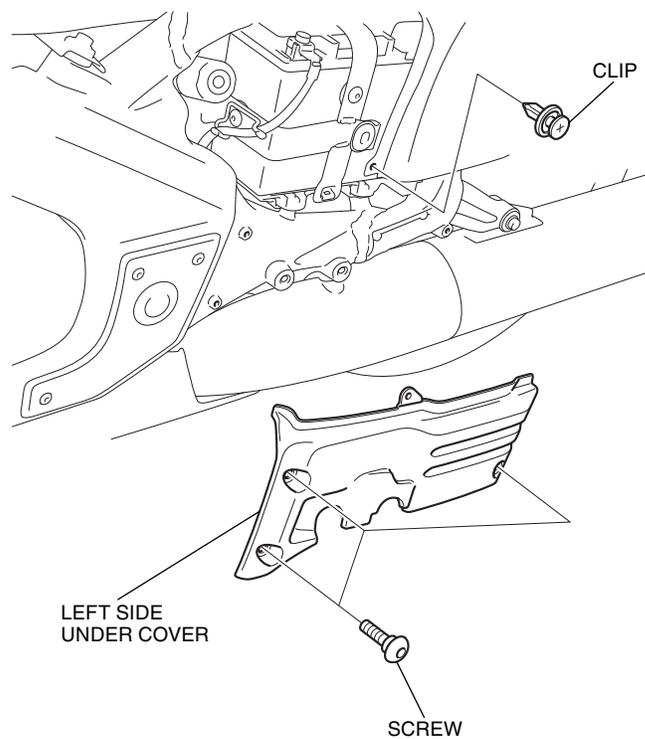
5. Remove the left passenger footpeg as shown.
<Left side>



6. Remove the left side cover as shown.
<Left side>



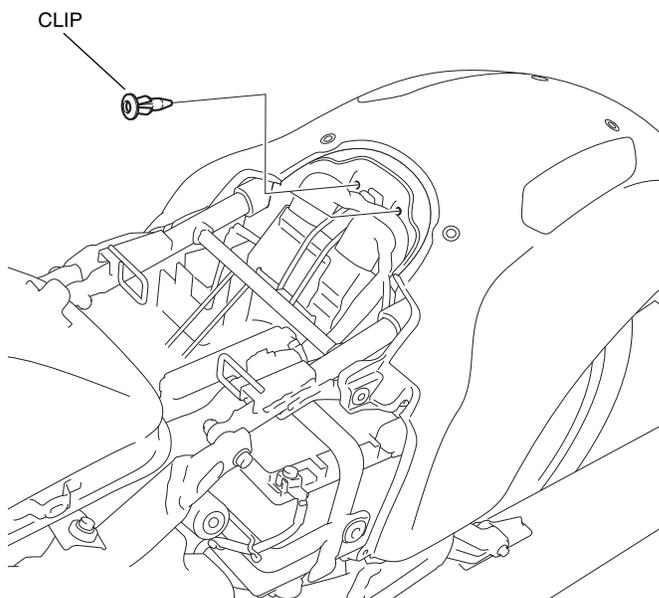
7. Remove the left side under cover as shown.
<Left side>



8. Repeat Steps 5 through 7 on the right side.

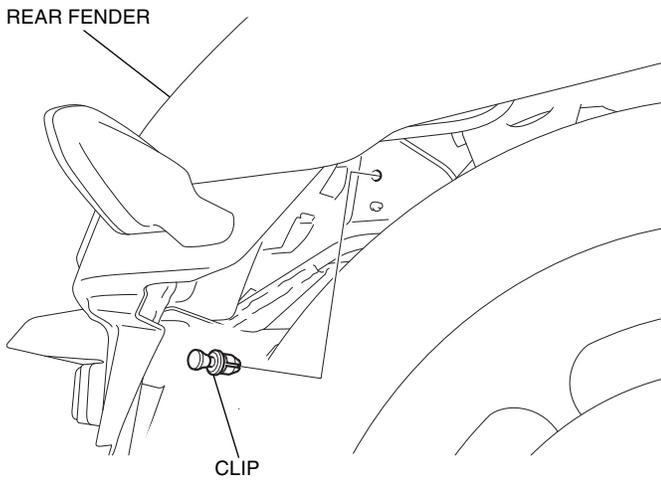
- If equipped with Rear Fender Lid, proceed with Steps 9 through 16.
- If not equipped with Rear Fender Lid, skip to Step 17.

9. Remove the indicated clips.

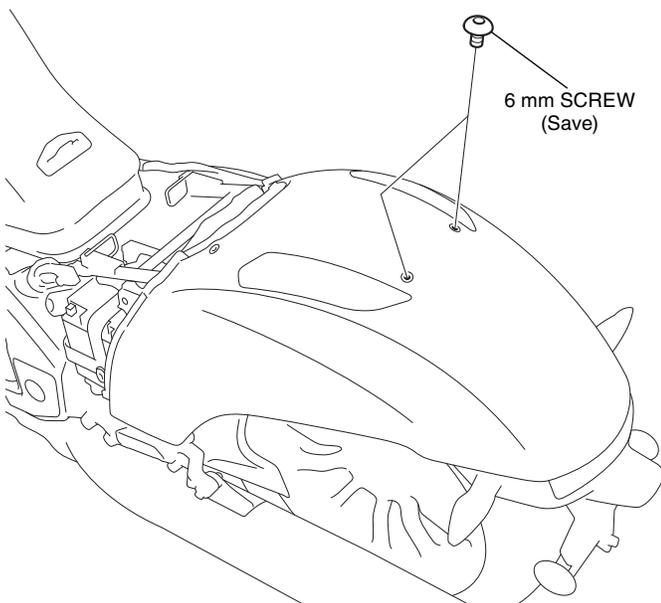


10. Remove the indicated clip.
• Repeat on the right side.

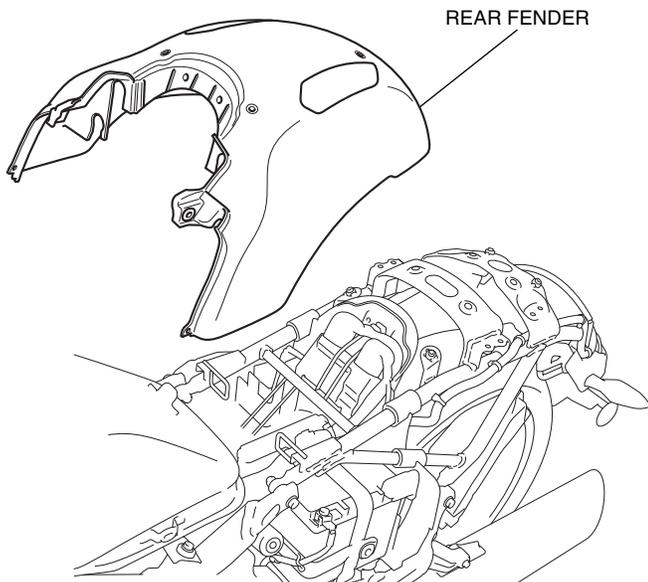
<Left side>



11. Remove the indicated screws.

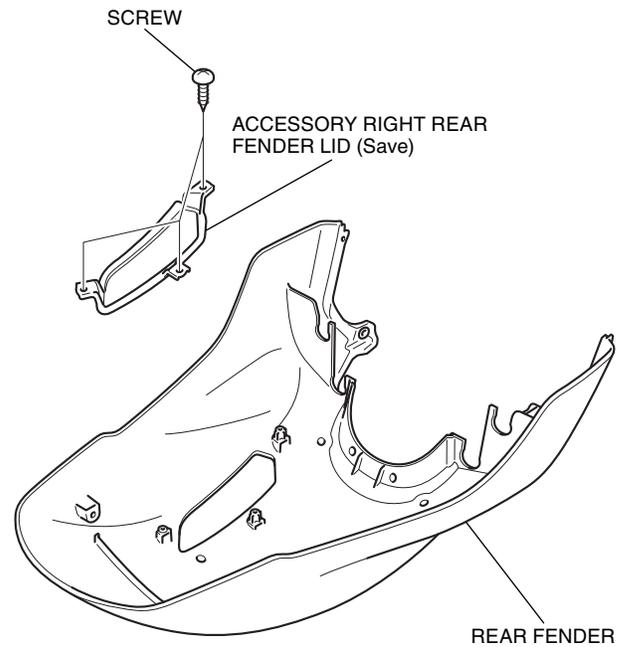


12. Remove the rear fender as shown.



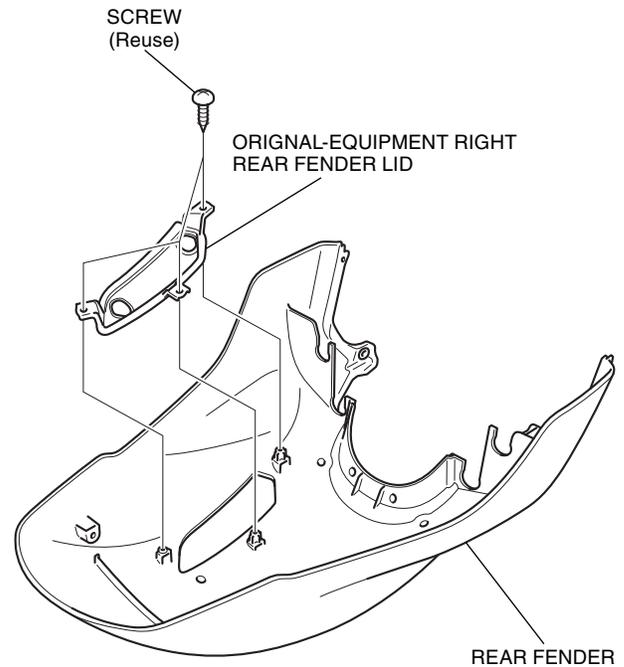
13. Remove the accessory right rear fender lid as shown.

- Repeat on the left side.



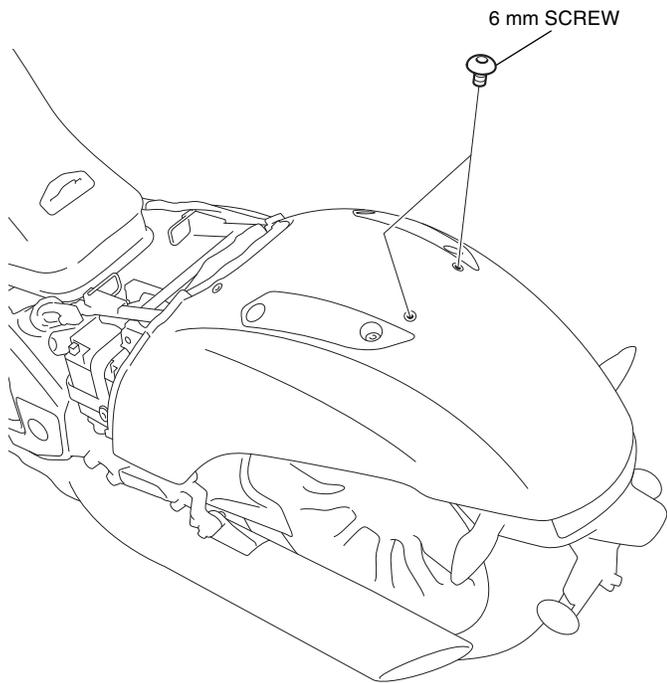
14. Install the original-equipment right rear fender lid as shown.

- Repeat on the left side.

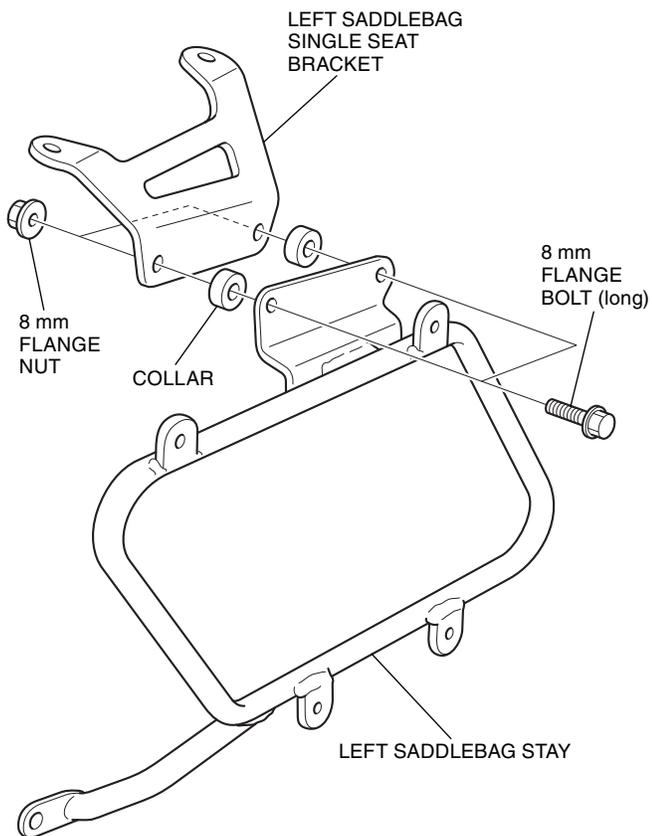


15. Install the rear fender in the reverse order of removal.

16. Install the 6 mm screws as shown.

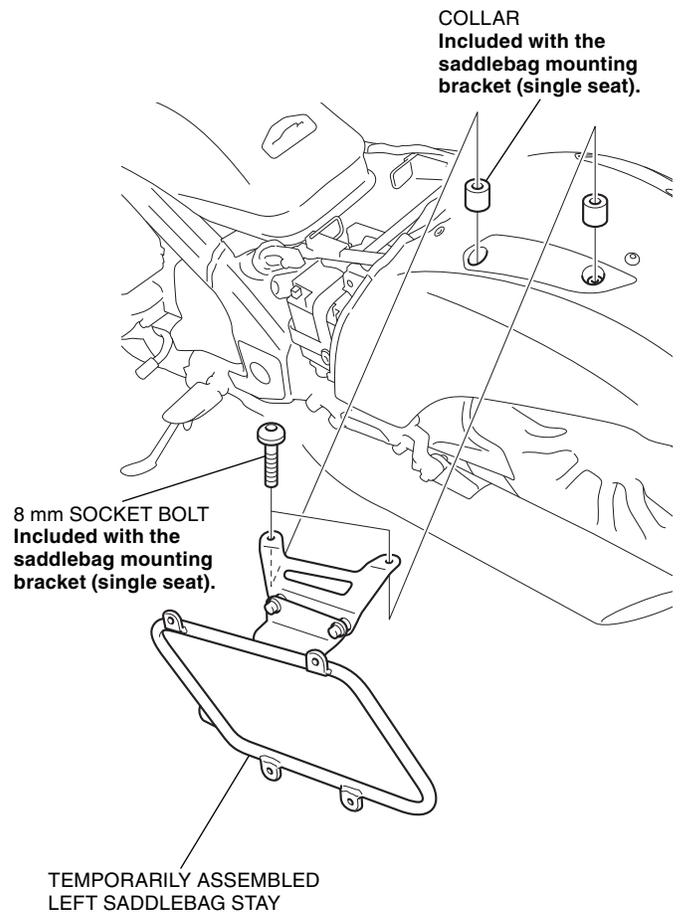


17. Temporarily assemble the left saddlebag stay as shown.

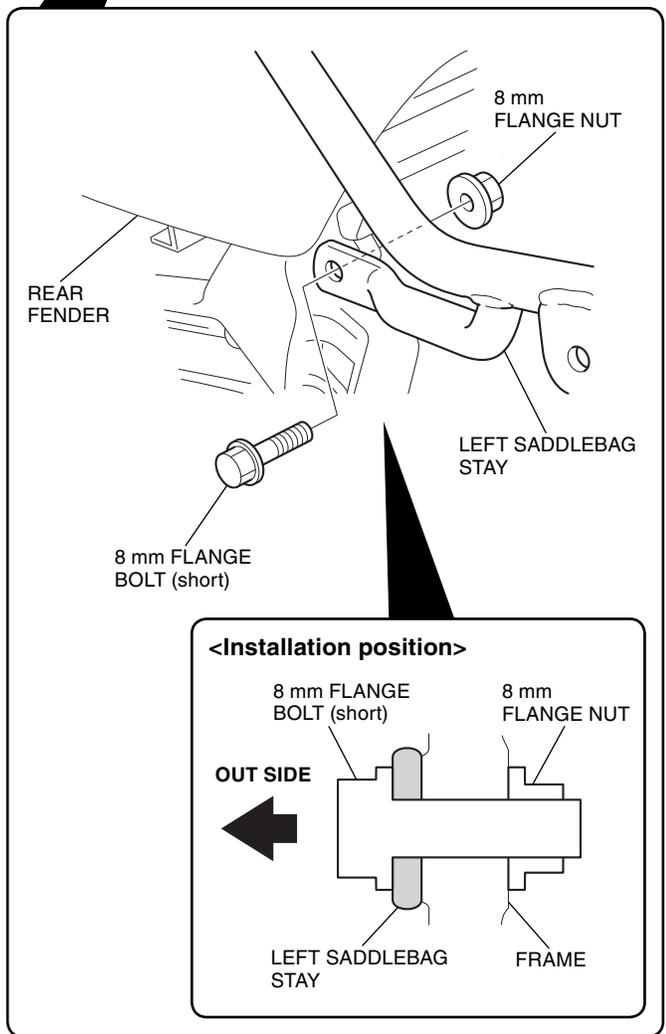
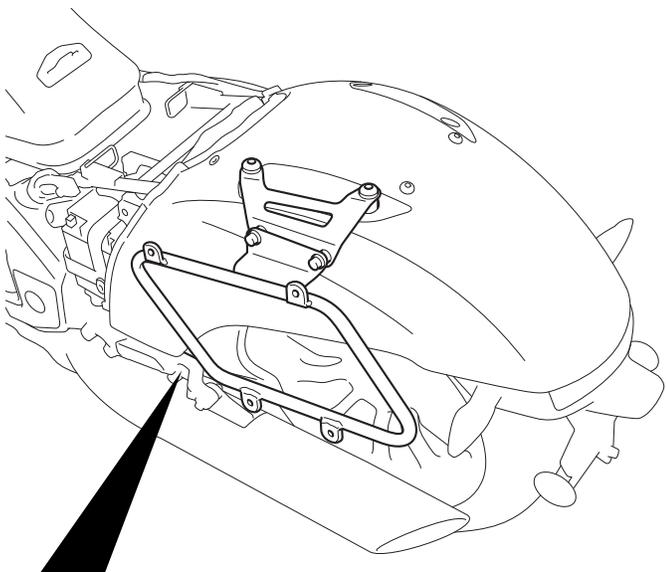


18. Loosely install the left saddlebag stay as shown.

<Left side>

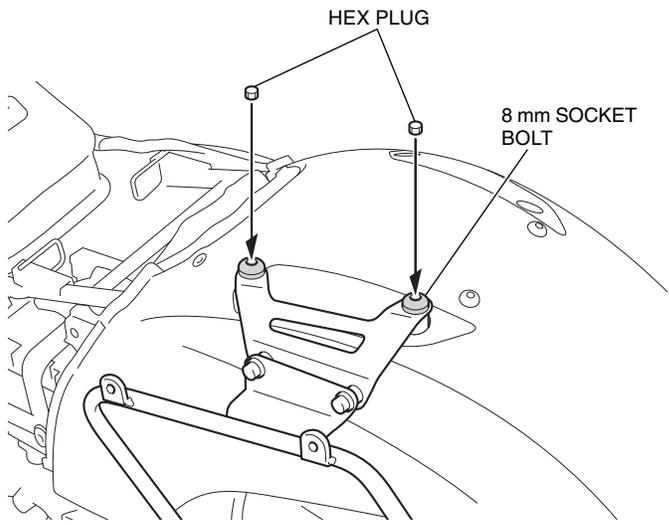


19. Loosely install the left saddlebag stay as shown.



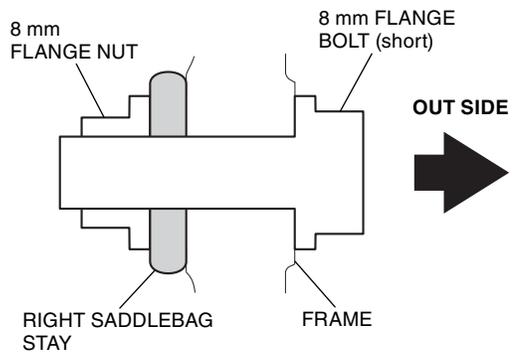
20. Tighten all hardware to the specifications in the Torque Chart after adjusting the overall fit.

21. Install the hex plugs as shown.

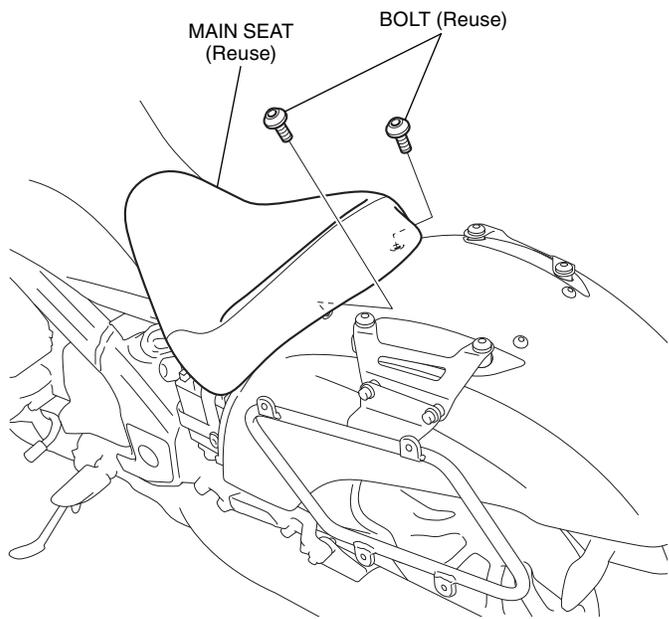


22. Repeat on the right side.

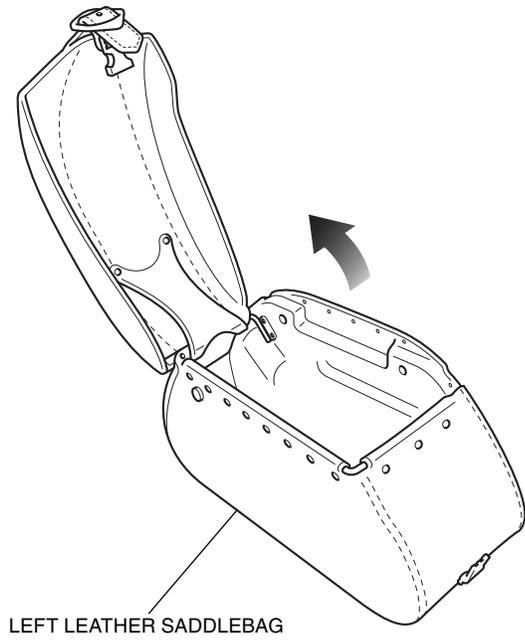
<Installation position>



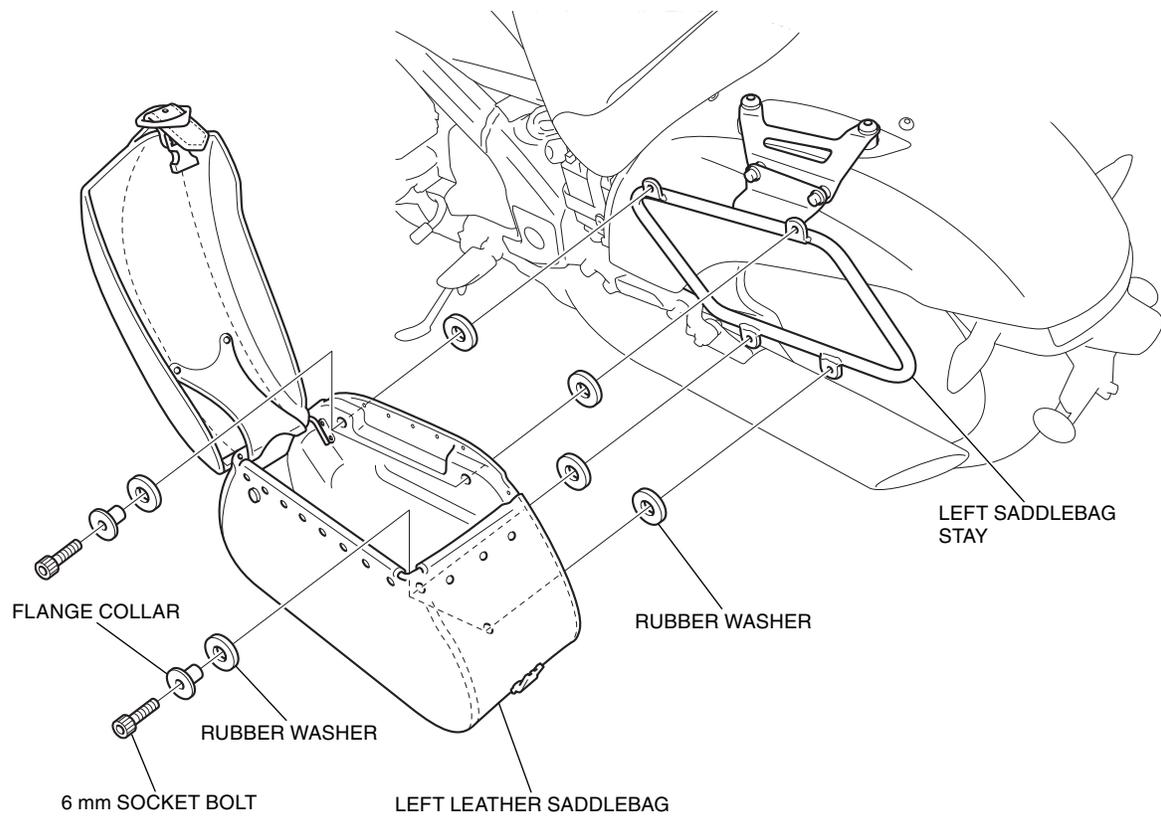
23. Install the main seat in the reverse order of removal.



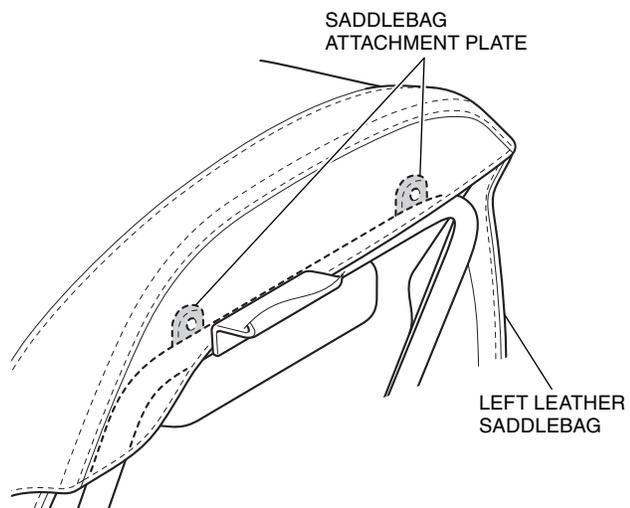
24. Open the left leather saddlebag as shown.



25. Install the left leather saddlebag as shown.



26. When closing the saddlebag, make sure to cover the saddlebag attachment plate.



27. Repeat Steps 17 through 26 on the right side.
28. Install the removed parts in the reverse order of removal.