

INSTALLATION INSTRUCTIONS

Accessory

FRAME SKID PLATE, FRONT P/N 08P74-HR6-A60 Application

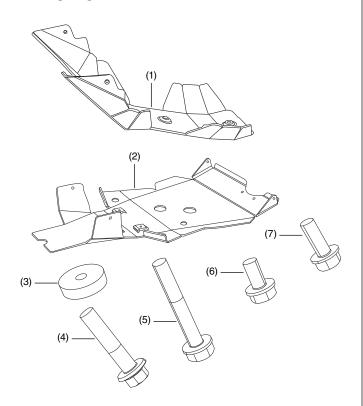
After '13 TRX420 (All except TRX420FA/FPA) After '13 TRX500 (All except TRX500FA/FPA Publication No.

MII 15066

Issue Date

November 2014

PARTS LIST



No.	Description	Qty
(1)	Front skid plate	1
(2)	Main frame skid plate	1
(3)	Spacer	6
(4)	6 x 28 mm flange bolt	1
(5)	6 x 40 mm flange bolt	1
(6)	6 x 12 mm flange bolt	2
(7)	6 x 16 mm flange bolt	2

TOOLS REQUIRED

Ratchet

Torque wrench

10 mm socket

TORQUE CHART

Tighten all screws, bolts, and nuts to their specified torque values. Refer to the Service Manual for the torque values of the removed parts.

Item	N*m	Kgf*m	Lbf*ft
6 mm bolt	10	1	7

USE AND CARE INFORMATION

- Check the accessory mounts frequently and retighten if necessary.
- Replace this accessory with a new one if it is damaged.

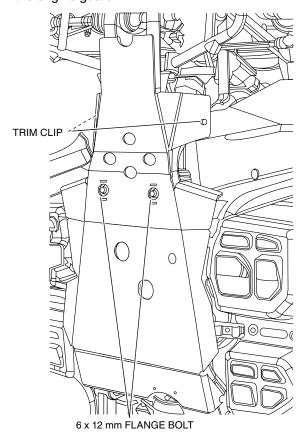
INSTALLATION

1. Refer to the Service Manual for the vehicle, remove the engine guard.

Some removed hardware will be reused.

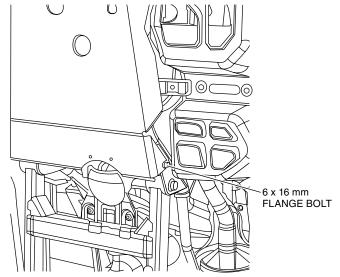
2. Install the main frame skidplate with two 6 x 12 flange bolts as shown.

Tighten the bolts to specification in the Torque Chart. Reinstall the two trim clips that were removed from the engine guard.



3. Finish installating the main frame skid plate with two 6 x 16 mm flange bolts on both sides of the frame. (Left side location shown)

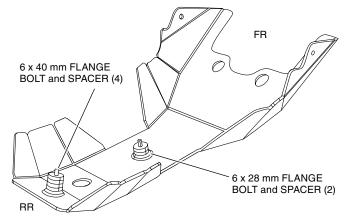
Tighten the bolts to specification in the Torque Chart.



4. Pre-assemble the front skid plate as shown.

Install one 6 x 28 mm flange bolt and two spacers at the front.

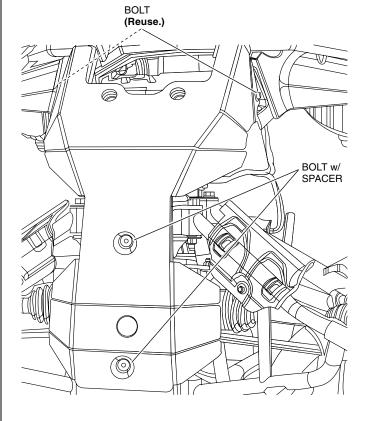
Install one 6 x 40 mm flange bolt and four spacers at the rear.



5. Install the front skid plate as shown.

Install the previously removed hardware in the front bolt holes.

Tighten the bolts to the specification in the Torque Chart.

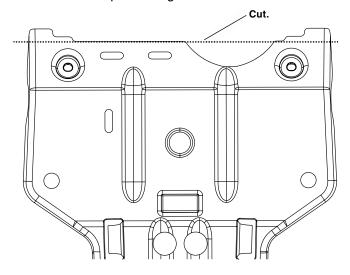


IRS MODELS (TRX420FA5/FA6, TRX500FA5/FA6/FA7, TRX500FM5/FM6/FM7):

If only installing the accessory Frame Skid Plate, Front.

Refer to the Service Manual for the vehicle, remove the original equipment skid plate (covers rear final drive).

Cut the skid plate along the dotted line as shown.



Reinstall the skid plate.

If installing the both the accessory Front and Rear Skid Plates:

Also refer to the *Installation Instructions* for the Frame Skid Plate, Rear.