0F3SR230G220000/FHN-S070

EVOLUZIONE HONDA CBR-1000 SLIPPER CLUTCH KIT

			SLIPPER CLUICH KII
	← (1)	901VT018 Screws	
° ° °	← (2)	901RD007 Anti-screwing	ASSEMBLING DIRECTIONS
	(3)	toothed washer 0F3SR230C22R004 Bearing rest holder	-Insert the washer (19), only if the bike is prior to 2005 (included) in the shaft without removing the original one. -Assemble hub kit: place progressive engagement plate (17) on hub (10) with the star facing was part it generate interaction.
6	(4)	0F3SR230C220007 Spring stopper hub	hub (18), with the step facing up, put it correctly into its seats, then check that pushing on one side the other side lifts up. Put 6 steel balls (15), into the grooves with some grease. Fix with a screw (M6x1) the drum (14) on hub (18) in rest
0	< ⁽⁵⁾	003MG007 Ball bearing	position. Insert hub kit on primary shaft. Install original plates:
ALL	< ⁽⁶⁾	003MG108 Primary pusher spring plate	Total thickness of plates kit must be 43,7mm. N.B: Attention, if in original plates kit there are two rings, they should not be assembled into plates kit absolutely. Remove the screw from the hub Place the drum stopper hub (12) on hub (18) with a little amount
And and a second	~ (7)	0S1125 Evoluzione primary spring	of grease. Insert toothed washer (11) into the upper part of drum stopper hub (12), with the shaped part facing up. Assemble secondary spring (10) in its seat, into the drum (14), with some grease. Insert pusher plate (9) into drum seats (14), then insert
	(8)	003SUZ118 Primary spring support	Evoluzione racing spring (7). Pre- assemble the spring stopper kit: : insert the bearing (5) between the spring pusher plate (6) and the hub spring stopper (4). Apply some medium thread locker on the shaft thread.
	~ (9)	0F3SR230C220003 Pusher plate	Insert the spring stopper kit into the Evoluzione main spring (7) previously assembled on pusher plate (9) screwing the spring stopper hub on main shaft, using STM tool (20) included into the package, lock with the dynamometric key to the torque suggested by the manufacturer.
En	~ (10)	0S2085 Secondary spring	Pre-assemble the bearing rest holder kit: assemble the bearing rest and the toothed pull pin (of the original clutch) inserting all in the seat of the bearing rest (3). -Put the bearing rest (3) into pusher plate seat (9), paying
0	< (11)	901RD004 Toothed washer	attention to insert it correctly into grooves and fix with the six screws (1). Minor adjustments at the lever can be necessary.
0	(12)	0F3SR230C2209J3 Drum stopper hub	NB: once completed the assembly pull and release the clutch lever checking that pusher plate performs opening and closing movements correctly.
\bigcirc	~ (13)	0F3SR540B140016 Secondary spring support thickness	
	← (14)	0F3SR230C22002B Drum	
	(15)	001MG025 Spheres (N*6)	
0 0	(16)	0F3CR620E070038 <i>Pins</i>	GENERAL SAFETY REGULATIONS - IN THIS SHEET ARE REPORTED THE DIRECTIONS TO PERFORM CORRECTLY THE CLI ASSEMBLY OPERTIONS STM RESERVES THE RIGHT, WITHOUT NOTICE, TO INTRODUCE ANY TECHNICAL CH/
	< (17)	0F3SR230C2261C3 Progressive engagement plate	WHENEVER DEEMED IT TO BE NECESSARY TO IMPROVE FUNCTION AND QUALITY OF PRODUCTS. - ASSEMBLY OPERATIONS MUST BE PERFORMED BY A SKILLED TECHNICIAN AND MUS SCRUPULOUSLY OBSERVED. - BEFORE MOUNTING THE CLUTCH MAKE A COMPLETE INSPECTION OF THE MOTOF COMPONENTS, IN ORDER TO VERIFY THE POSSIBLE PRESENCE OF FAULTS OR ANOM. ON THE VEHICLE: - MAKE SURE THAT THERE ARE NO MISSING/DAMAGED PARTS IN THE CLUTCH KIT. - SOME PARTS OF THE CLUTCH AND ITS COMPONENTS CAN HAVE SHARP SURFACE: HA
	(18)	0F3SR230G22001B Hub 0F3SR230C220045	SOME CARE. SOME COMPONENTS OF THE CLUTCH, BECAUSE OF THEIR SMALL DIMENSIONS CA SWALLOWED: KEEP AWAY FROM CHILDREN.
	(19)	Kasher (to be used only if the bike is prior to 2005, included)	DIN TAL
	← (20)	008AMY002 <i>Tool</i>	

ASSEMBLING DIRECTIONS

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